IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of: Atty Docket No. TJCZ-00101-NUS

Hesheng Zhang Art Unit: 1625

US Serial No.: Examiner: CHANG, CELIA C

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donepezil and its derivatives

By EFS-Web Only

DECLARATION UNDER 37 C.F.R. 1.131

(Establishing Completion of Invention in a WTO Country after January 1, 1996)

SIR:

For:

- I, Hesheng Zhang, hereby do declare and state as follows:
 - 1. I am the sole inventor of all claims of the above-identified application.
- 2. Before March 22, 2004, I completed and actually reduced to practice of my invention as described and claimed in the above-identified Application by preparing a compound of formula (I)

$$R^2$$
 R^3
 R^4
 R^4
 R^5
 R^5

wherein R¹ and R⁴ independently represent H, R², and R³ independently represent H, F, an alkyl having from 1 to 4 carbon atoms, or an alkoxy having from 1 to 4 carbon atoms; R⁵ represents a phenyl or a substituted phenyl; and n is 0, in the following process:

a) a reaction of 4-pyridinecarboxaldehyde with a compound of formula (II) in refluxing toluene or benzene to form, in the presence of a stoichiometric amount or a greater than a stoichiometric amount of a strong acid selected from an alkyl sulfonic acid, benzene sulfonic acid, or a substituted benzene sulfonic acid, a compound of the formula (III);

b) a catalytic hydrogenation of a compound of formula (III) or the compound of formula (V) in a solvent selected from water, an alcohol, an ether, an ester, or an organic acid, at a temperature of between about 0°C and about 150°C, in the presence of a catalyst selected from platinum, palladium, nickel, ruthenium, or salts or oxides thereof, and at a pressure of between about 1 atmosphere and about 100 atmospheres of H₂ to yield a compound of formula (IV); and

$$R^{2}$$
 R^{3}
 R^{4}
 R^{4

Application Serial No. 10/595,609 Atty Docket No. TJCZ-00101-NUS

- c) an N-alkylation reaction of a compound of formula (IV) with a compound of formula Y- $(CH_2)_{n+1}R^5$, wherein Y represents a chlorine atom, a bromine atom, or an iodine atom, R^5 represents a phenyl or a substituted phenyl, and n is 0; in the presence of base at a temperature of from about 0°C to about 150°C to yield a compound of formula (I); wherein X^- is an alkyl sulfonate, benzene sulfonate, or a substituted benzene sulfonate.
- 3. The reduction to practice is evidenced by the attached Exhibits showing synthesis of donepezil and its derivatives. The Exhibits include a certified copy of the Chinese priority application No. CN 200310106920.3 of the above-identified application and an English language translation thereof.
- 4. The Exhibits submitted herewith are written records evidencing the completion and actual reduction to practice of a process for the preparation of donepezil and its derivatives.
 - 5. All work was made in China after January 1, 1996.
- 6. Now produced and shown to me and marked **Exhibit 1**, pages 1-14, to this my declaration are copies of the Chinese priority application No. CN 200310106920.3 showing synthesis of donepezil and its derivatives. In particular, Figure 8 of **Exhibit 1**, page 9, shows the preparation process of donepezil and its derivatives; Examples 1-7 of **Exhibit 1**, pages 12-14 show synthesis of donepezil.
- 7. Information on the pages shown in **Exhibit 1** was set forth in a written form and filed in the Chinese Patent Office on November 5, 2003, i.e., the filing date of the Chinese priority application No. CN 2003101069203.
- 8. Because **Exhibit 1** is in Chinese language, attached thereto is **Exhibit 2**, pages 1-19, which is a correct and true English language translation of information contained in **Exhibit 1**.

Date: <u>December 15, 2011</u>

- 9. Since the filing date of the Chinese priority application No. CN 2003101069203 is November 5, 2003, which is prior to the filing date of Kumar et al. (WO 04/082685), i.e., prior to March 22, 2004, the completion and actual reduction to practice of the present invention, as described and claimed in the above-identified Application, occurred prior to the filing date of Kumar et al.
- 10. I further declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Respectfully Submitted,

Hesheng Zhang